



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893505
Job Sheet 175217



Part No: RB6893505

Job Qty: 8 ea

Part Name: Pusher Seal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 5/15/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RB6893505 Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		5/15/18	0.00	0.00	Purchasing		At 18/05/30
110	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging2		At 18/05/30
120	QC	8 pcs		5/15/18	0.00	0.00	QC6		38
130	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	8 Ea		5/15/18	0.00	0.00	QC21		Chantal 18/05/30

Part Op 100 - Issue P/O: 39463 MANUFACTURE RB6893505 AS PER DWG Supplier: WEJAY -Certificate of conformity is required

13
9-89

MAR 29 2018

MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6893505P	PUSHER SEAL	8 pcs (1 ea)	100-Purchasing	50 76404

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6893505P	8	2	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 10:02 AM dart.lavoie.chantal



Container No: S076447

Part: RB6893505

Job No: 175217

Serial No/Batch: S076447

Revision: 0

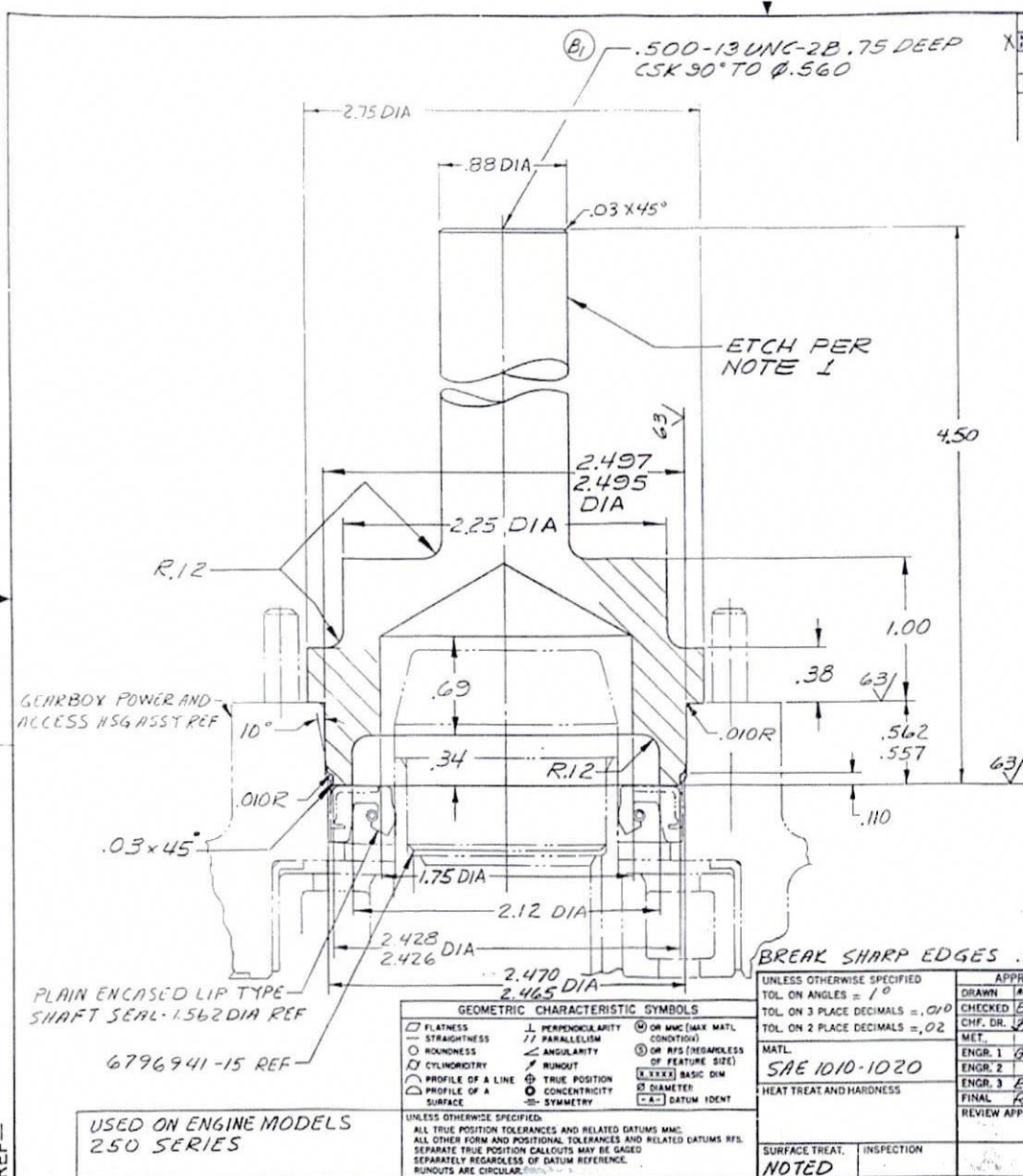
Inspector:

Exp Date: 05/30/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/30/18



REVISIONS				
REV	LTR	DESCRIPTION	DATE	APPROVED
X	A	(1) REV PER CHG NOTICE 68	5-24-76	54212
X	B	(1) ADDED TAPPED HOLE W/	73-3-26	ATL-4414

These tool drawings are furnished in accordance with the terms of the DCA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485

FILE COPY

(A)

SAE 1010-1020
AMS 2485
LOCAL SPECS. (REF)

DRAWING PRACTICE		DATE	
SURFACE TEXTURE		APPROVALS	
SCREW THREADS		DRAWN: A.S. HARRIS (JAN 13 '76)	
GENERAL SPECIFICATIONS		CHECKED: BOCK/HEB FEB 26 '76	
SPEC. SUMMARY		CHG. DR. J.E. HARRIS FEB 27 '76	
TITLE		MET.	
Detroit Diesel Allison		ENGR. 1: GRISWOLD JAN 16 '76	
Division of General Motors Corporation		ENGR. 2: E. REAGAN FEB 3 '76	
INDIANAPOLIS OPERATIONS		FINAL: R. HEALY FEB 16 '76	
MODEL (FIRST USAGE)		REVIEW APPROVAL	
APPLICATION: SEE SEPARATE PARTS LIST		SURFACE TREAT: NOTED	
SIZE: C	CODE IDENT: 73342	INSPECTION	
DWG. No. 6893505		SCALE: 2/1	
SHEET			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039463**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039463

PO Date: 3/29/18

Due Date: 5/15/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: quote no. WJ-9914

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RB6796941-12P			ADAPTER	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$244.00/pcs	\$1,952.00
Line Item Note job no. 175214											
2	RB6796941-203-11P			Knob	Firmed	5/15/18	8 Ea	0 Ea	8 Ea	\$330.00/Ea	\$2,640.00
Line Item Note job no. 175215											
3	RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note job no. 175216											
4	RB6893505P			PUSHER SEAL	Firmed	5/15/18	58 pcs	0 pcs	8 pcs	\$240.00/pcs	\$1,920.00
Line Item Note job no. 175217 + 178354											
5	RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	5/15/18	68 pcs	0 pcs	8 pcs	\$331.00/pcs	\$2,648.00
Line Item Note job no. 175218 + 178335											
6	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$274.00/pcs	\$2,192.00
Line Item Note job no. 175219 + 178352											
7	RB6893728P			PUSHER-SEAL INSTALLATION FRONT	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$273.00/pcs	\$2,184.00
Line Item Note job no. 175220 + 178353											
Grand Total:										\$15,256.00	

Order Notes

CL (P4)



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace

DATE: May 24, 2018

P.O.# 039463

WEJAY JOB# 39061

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6796941-12P 'Adapter'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-12/ Rev. 2
RB6796941-203-11P 'Slide Hammer ass'y' (components)	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-203-11/ Rev. 3
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	5	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	6	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	4	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B
RB6893728P 'Pusher, Seal Inst. Front Spare Pad'	3	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893729/ Rev. A

DAS
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Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory